

**Work Order ID 58467**

May 7, 2010 10:22:39 AM



Page 1

Item ID: D4039-041

Accept



Setup Start



Revision ID:

Item Name: Fwd Bracket Assembly

Stop



Start Date: 07/05/2010 Start Qty: 4.00



Cust Item ID:

Required Date: 14/05/2010 Req'd Qty: 4.00



Customer:

Reference:

Approvals: Process Plan: *R*Date: *16-5-07* Tooling: \_\_\_\_\_

Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_

Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_

Date: \_\_\_\_\_

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberReject  
StampInsp.  
Stamp

Draw Nbr	Revision Nbr
D4039	A

100



Small Fab

Memo

0.00

*16-5-07*

Small Fab

1- Assemble lanyard to bracket as per dwg

110



QC5- Inspect part completeness to step on W/O

0.00

QC

Quality Control

Memo

0.00

*S 16-5-07*
*(X4)*

120

Identify as per dwg & Stock Location: *192*

0.00

Packaging

Packaging

Memo

0.00

*Lppf8 (Y)*

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Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center ID

130

Operation  
Description

QC21- Final Inspection - Work Order Release

Set Up/  
Run Hours

0.00

Draw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

QC

Quality Control

Memo

0.00

10/05/31/J

C21015128

# Picklist Print

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Work Order ID: 58467



Parent Item: D4039-041



Parent Item Name: Fwd Bracket Assembly

Start Date: 07/05/2010

Required Date: 14/05/2010

Comments: IPP RevA: new issue DD 09.12.15 verified by:EC

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
D4039-1 		Manufactured		No		100	Each	0.0000	1	 B58463	(4)	EB 10/05/20
Fwd Bracket												
D2690-6 		Manufactured		No		100	Each	0.0000	1	 B58375 (4k)		EB 10/05/27
Lanyard Assembly												
BLRS-010 		Purchased		No		100	Each	37.0000	1	 BLRS-010		EB 10/05/27
Pip Pin												
							<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>	
							ST283		37			
							112689		17			
							113779		20			
MS27039-1-11 		Purchased		No		100	Each	81.0000	1	 MS27039-1-11		EB 10/05/27
Screw												
							<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>	
							ST291		81			
							9662		81			
MS21042L3 		Purchased		No		100	Each	1,673.000	1	 MS21042L3		EB 10/05/29
Nut												
							<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>	
							ST300		1673			
							113537		20			
							113644		653			
							114523		1000			

# Picklist Print

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Work Order ID: 58467



Parent Item: D4039-041



Parent Item Name: Fwd Bracket Assembly

Start Date: 07/05/2010

Required Date: 14/05/2010

Comments: IPP RevA: new issue DD 09.12.15 verified by:EC

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
NAS1149D0363J  Washer		Purchased		No		100	Each	1,088.000	3		E 05/05/27	

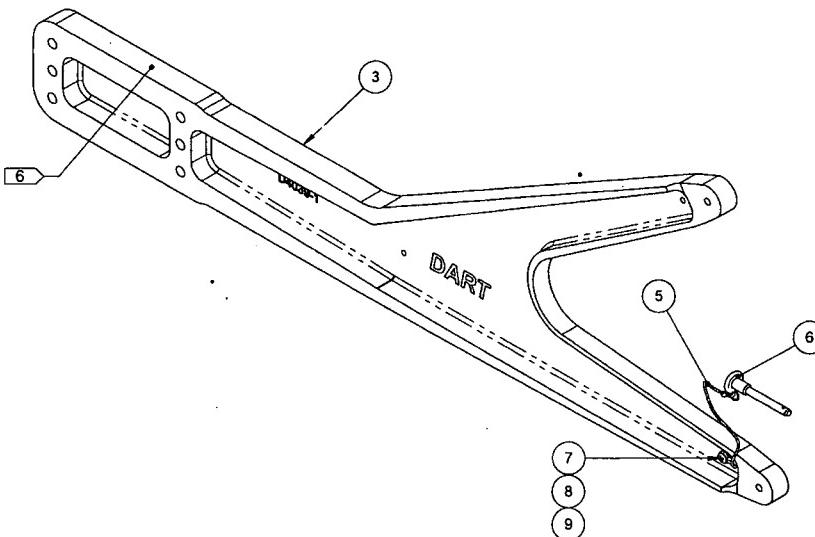
Location	Loc Qty	Loc Code
ST298	1088	
113288	2	
114292	1086	12

8 7 6 5 4 3 2 1

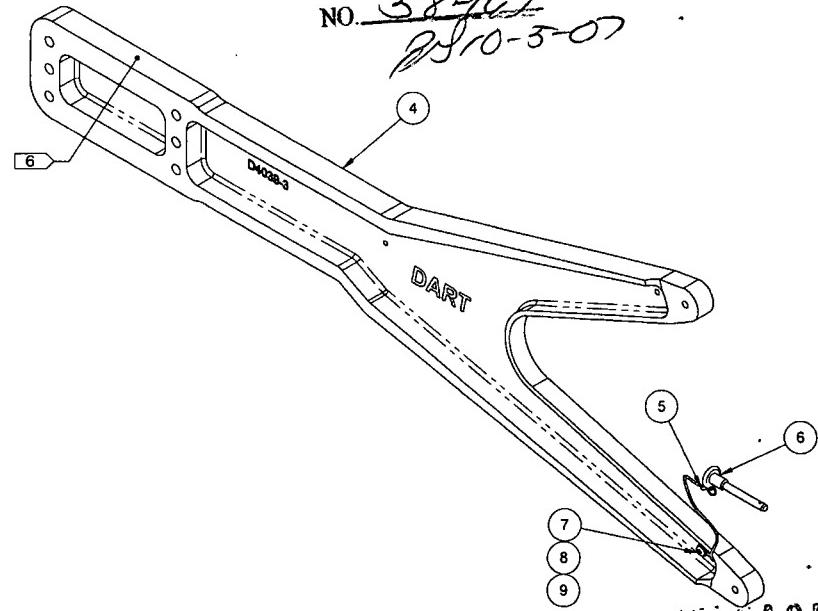
ITEM NO.	QTY. -041	QTY. -043	PART NUMBER	DESCRIPTION
1	X		D4039-041	FWD BRACKET ASSEMBLY
2		X	D4039-043	AFT BRACKET ASSEMBLY
3	1		D4039-1	FWD BRACKET
4		1	D4039-3	AFT BRACKET
5	1	1	D2690-6	LANYARD
6	1	1	BLRS-010	PIP PIN
7	1	1	MS27039-1-11	SCREW
8	1	1	MS21042L3	NUT
9	3	3	NAS1149D0363J	WASHER

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SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER

NO. 58467  
2010-3-07



D4039-041 FWD BRACKET ASSEMBLY

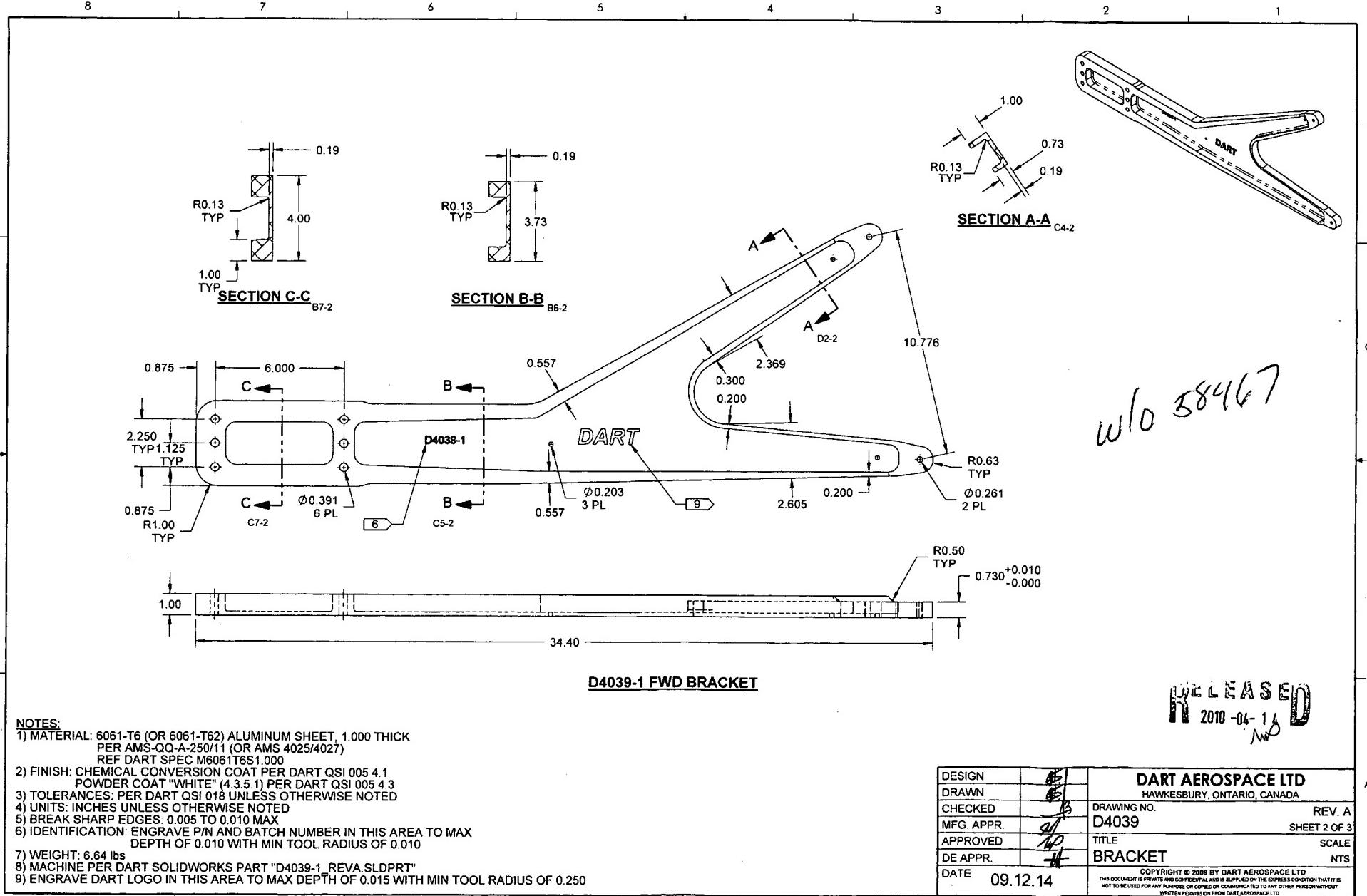


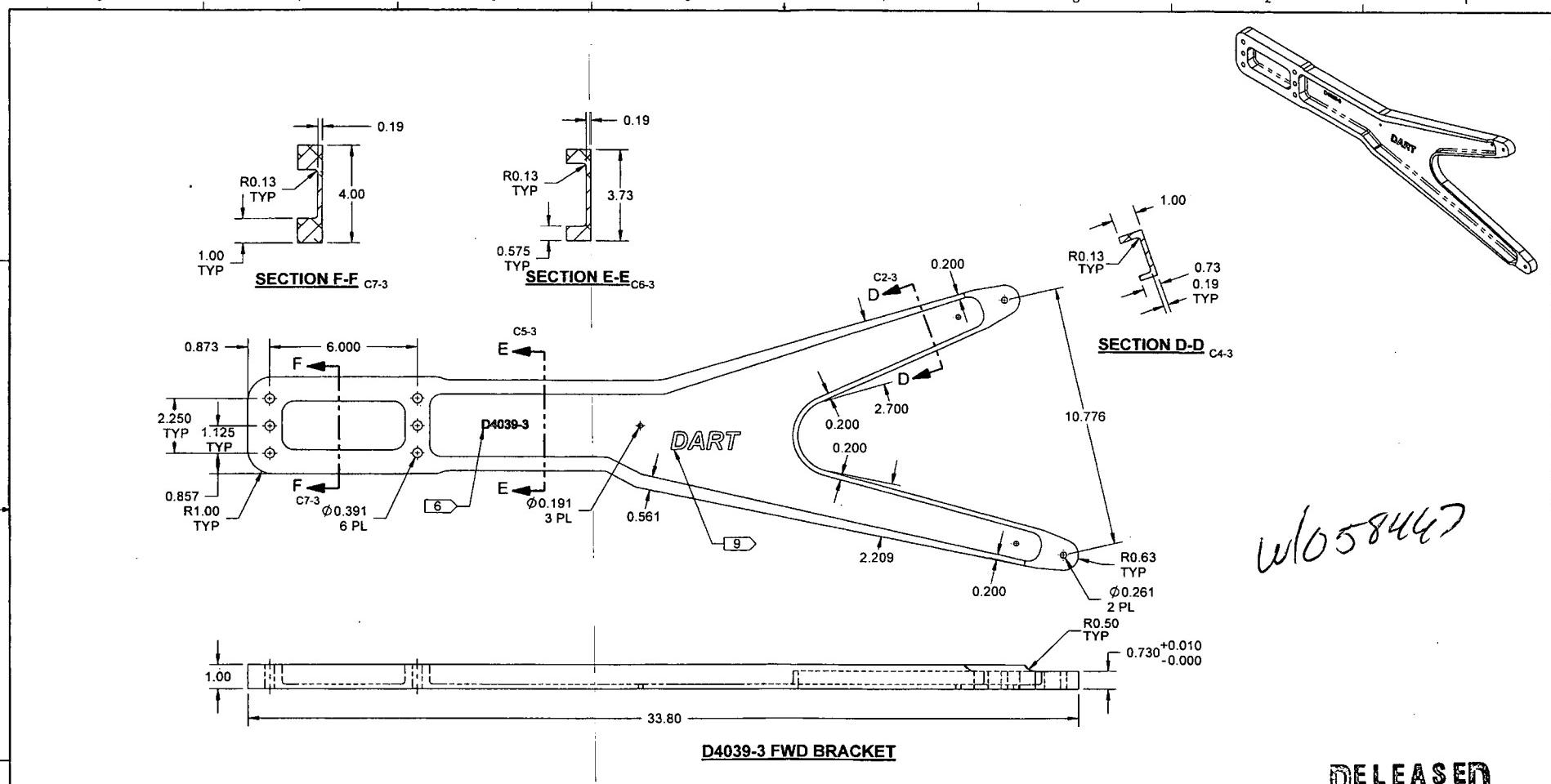
D4039-043 AFT BRACKET ASSEMBLY

RELEASED  
R 2010-04-14

- NOTES:
- 1) MATERIAL: N/A
  - 2) FINISH: N/A
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: N/A
  - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4039-041-043" AND B/N USING FINE POINT PERMANENT INK MARKER
  - 7) WEIGHT: N/A

A	NEW ISSUE	09.12.14	
REV.	DESCRIPTION	BY DATE	
DESIGN	<u>BB</u>	DART AEROSPACE LTD	
DRAWN	<u>BB</u>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<u>BB</u>	DRAWING NO. REV. A	
MFG. APPR.	<u>BB</u>	D4039 SHEET 1 OF 3	
APPROVED	<u>BB</u>	TITLE SCALE	
DE APPR.	<u>BB</u>	BRACKET NTS	
DATE	09.12.14	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS THE PROPERTY OF DART AEROSPACE LTD AND IS TO BE USED FOR DART AEROSPACE LTD'S INTERNAL PURPOSES ONLY. IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	





NOTES:  
 1) MATERIAL: 6061-T6 (OR 6061-T62) ALUMINUM SHEET, 1.000 THICK  
 PER AMS-QQ-A-250/11 (OR AMS 4025/4027)  
 REF DART SPEC M6061T6S1.000

2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
 POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3  
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
 4) UNITS: INCHES UNLESS OTHERWISE NOTED

5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
 6) IDENTIFICATION: ENGRAVE P/N AND BATCH NUMBER IN THIS AREA TO MAX  
 DEPTH OF 0.010 WITH MIN TOOL RADIUS OF 0.010

7) WEIGHT: 6.23 lbs  
 8) MACHINE PER DART SOLIDWORKS PART "D4039-3.REVA.SLDPRF"  
 9) ENGRAVE DART LOGO IN THIS AREA TO MAX DEPTH OF 0.015 WITH MIN TOOL RADIUS OF 0.250

RELEASED  
 2010-04-14  
 MP

DESIGN	<i>BB</i>	DART AEROSPACE LTD	
DRAWN	<i>BB</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>BB</i>	DRAWING NO.	
MFG. APPR.	<i>BB</i>	REV. A	
APPROVED	<i>BB</i>	D4039	
DE APPR.	<i>BB</i>	SHEET 3 OF 3	
DATE	09.12.14	TITLE	
		SCALE	
		NTS	

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